

LAMINATED ENAMELS FOR
AUTOMOTIVE GLASS



TORRECID

GLASSdivision

As producers of pigments and frits, Torrecid Group is able to provide our clients the greatest differentiation by offering them customized and innovative solutions.

Our whole solution for automotive glass enamels (Pb free) has been developed to reach all the aesthetic and technical specifications of automotive OEM and after-market industries following the ISO 9001 quality standards.

Our wide range of enamels for the laminating process has been developed to reach the technical and safety demands of the automotive market.

L A M I N A T I N G A P P L I C A T I O N S

SERIE	SURFACE	T° RANGE	SULPHURIC ACID TEST	FINAL SURFACE	SILVER HIDING	DESCRIPTION OF THE PRODUCT
AULP8000	FACE 4	550°C - 620°C	0 H	GLOSSY	X	BISMUTH FREE SOLUTION WITH WIDE TEMPERATURE RANGE
AULP8101	FACE 4	550°C - 640°C	4 H	SEMI-MATT	X	WIDE TEMPERATURE RANGE WITH ANTISTICKING PROPERTIES AND LOW CHEMICAL RESISTANCE
AULP8002	FACE 2	550°C - 600°C	4 H	SEMI-MATT	X	SOLUTION FOR FACE 2 APPLICATIONS WITH PRE-FIRING
AULP8202	FACE 2/FACE 4	580°C - 620°C	72 H	MATT	X	HIGH CHEMICAL RESISTANCE WITH EXCELLENT ANTISTICKING PROPERTIES FOR LOW FIRING TEMPERATURES
AULP8201	FACE 2/FACE 4	620°C - 660°C	72 H	MATT	X	HIGH CHEMICAL RESISTANCE WITH ANTISTICKING PROPERTIES FOR HIGH FIRING TEMPERATURES
AULP8203	FACE 2/FACE 4	580°C - 620°C	72 H	MATT	✓	SOLUTION WITH SILVER HIDING PROPERTIES, HIGH CHEMICAL RESISTANCE WITH EXCELLENT ANTISTICKING PROPERTIES FOR LOW TEMPERATURE RANGE
AULP8203	FACE 2/FACE 4	620°C - 660°C	72 H	MATT	✓	SOLUTION WITH SILVER HIDING PROPERTIES, HIGH CHEMICAL RESISTANCE & EXCELLENT ANTISTICKING

[*] ALL THE DATA IS BASED ON LABORATORY FURNACE CONDITIONS AND SHOULD BE USED FOR COMPARATIVE PURPOSES ONLY
ALL THE PAINTS IN THE TABLE ABOVE ARE WATERFRIENDLY, THERE ARE AVAILABLE VERSIONS FOR HIGH GREEN STRENGTH DEMANDS

STYLECID



Pigments as listed in the attached brochure and manufactured by Torrecid Group are in compliance with the requirements of EN 12878:2005 and fulfil the conditions for CE Labelling acc. to annex ZA of this standard with registration No. 1170/CPR/PG.03710

TEMPERING ENAMELS FOR
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Our wide range of enamels for the tempering process has been developed to reach the technical and safety demands of the automotive market.

TEMPERED APPLICATIONS

SERIE	T° RANGE	SULPHURIC ACID TEST	FINAL SURFACE	SILVER HIDING	DESCRIPTION OF THE PRODUCT
AUTP8100	650°C-700°C	24 H	GLOSSY	X	BISMUTH FREE SOLUTION FOR HIGH OPTICAL DENSITY WITH HIGH COLOR STABILITY
AUTP8200	650°C-700°C	72 H	GLOSSY	X	HIGH CHEMICAL DURABILITY WITH A WIDE RANGE OF TEMPERATURE
AUTP8102	650°C-700°C	72 H	MATT	X	HIGH CHEMICAL RESISTANCE WITH AN EXCELLENT ANTISTICKING PROPERTIES
AUTP8203	650°C-680°C	72 H	MATT	✓	SILVER HIDING SOLUTION FOR LOW FIRING TEMPERATURE WITH HIGH OPTICAL DENSITY & ANTISTICKING PROPERTIES
AUTP8203	680°C-710°C	72 H	MATT	✓	SILVER HIDING SOLUTION FOR HIGH FIRING TEMPERATURE WITH HIGH OPTICAL DENSITY & ANTISTICKING PROPERTIES

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